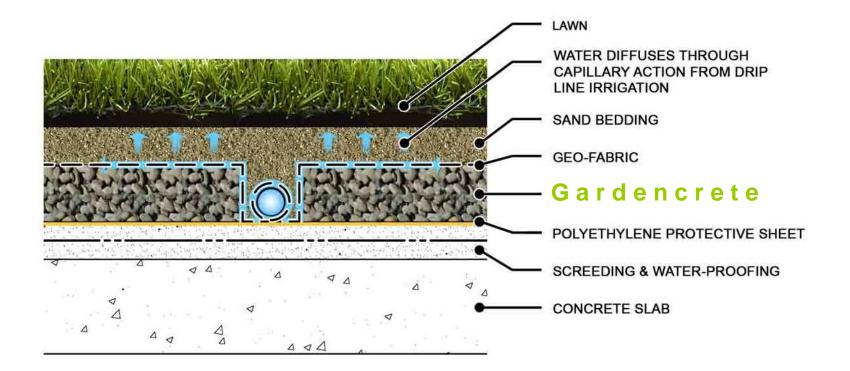




- 1. Gardencrete is a structural planting medium
- 2. It is porous and composed of pumice and cement based on a patented formula that creates a stable, permeable and water retentive medium
- 3. It has been successfully implemented in Japan as an extensive green roof system

**Gardencrete** MISAWA Lto

#### GARDENCRETE INSTALLATION CONCEPT



Gardencrete







# 1. LIGHT WEIGHT

- Gardencrete is almost 50% lighter than concrete
- It is 40% lighter than soil
- For a 40 mm thick layer, its unit load is
   0.36 kN/m<sup>2</sup> (dry) ~ 0.48 kN/m<sup>2</sup> (saturated)

**Gardencrete** MISAWA Ltd

# 2. HIGH WATER RETENTIVE CAPACITY

- Gardencrete retains water up to 30% of its total volume
- For a 40 mm thick layer, Gardencrete retains 12 litre/m<sup>2</sup>



Gardencrete



# 3. HIGH WATER PERMEABILITY

- Gardencrete drains 10 times faster than asphalt
- It has a percolation rate of > 1 mm/sec



Gardencrete



# 4. HIGH RESISTANCE TO HEAT FLOW

• Temperature difference across Gardencrete layer as high as 18 °C

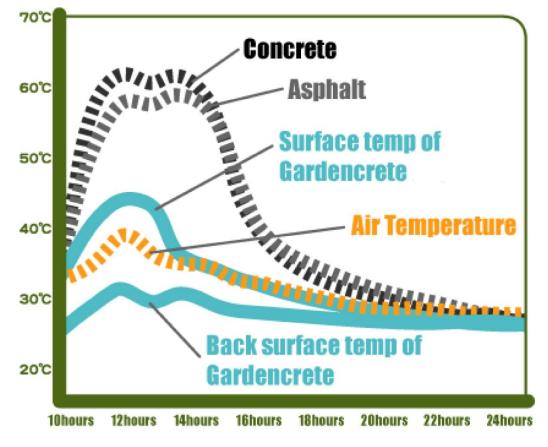






#### GARDENCRETE CHARACTERISTICS

#### **Surface Temperature Comparison Graph**





Gardencrete



# 5. GOOD COMPRESSIVE STRENGTH

 Gardencrete has a compressive strength of 3.2 kN/m<sup>2</sup>, exceeding 1.5 kN/m<sup>2</sup> required by Building Control Regulation, Cap. 29, Rg 5 for occupant live load











# 1. GARDENCRETE REDUCES LOADING

- Gardencrete is almost 50% lighter than concrete
- It is 40% lighter than soil



Gardencrete



## 2. GARDENCRETE INCREASES FIELD CAPACITY AND PROLONGS AVAILABILITY OF WATER TO PLANTS

- Gardencrete has high water retention capacity due to the micropores of its pumice content
- These micropores increase field capacity and prolong water availability

Gardencrete

# 3. GARDENCRETE BUFFERS STORMWATER & FACILITATES GROUND PERCOLATION

- Gardencrete's 30% pore space translates to a high buffer capacity for stormwater
- Gardencrete's stable macropores facilitates
   stormwater percolation through ground



## 4. GARDENCRETE ELIMINATES PONDING DUE TO CLOG

- Unlike clayey soils, Gardencrete does not have fine particles which can cause clogs
- Gardencrete's macropores allows it to drain readily at a rate of > 1 mm/sec



Gardencrete

**MISAWA I to** 

## 5. GARDENCRETE OPTIMISES AERATION OF ROOT ZONE

- Gardencrete's stable structure of micropores and macropores allows good circulation of air
- Gardencrete has 30% pore space





## 6. GARDENCRETE AVOIDS SOIL COMPACTION ISSUES

- Gardencrete does not become compacted due to its stable structure
- Gardencrete has a compressive strength of 3.2 kN/m<sup>2</sup>

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## 7. GARDENCRETE REDUCES SOLAR HEAT GAIN

- Temperature difference across Gardencrete layer as high as 18 °C
- Applied extensively, Gardencrete can help to alleviate the Heat Island Phenomena by reducing surface temperature



Gardencrete

**MISAWA** Ltc

#### INSTALLATION OF GARDENCRETE ON METAL ROOF FOR TEMPERATURE MEASUREMENT NISHINIPPORI, TOKYO, JAPAN. SUMMER, JUNE 2004



Gardencrete



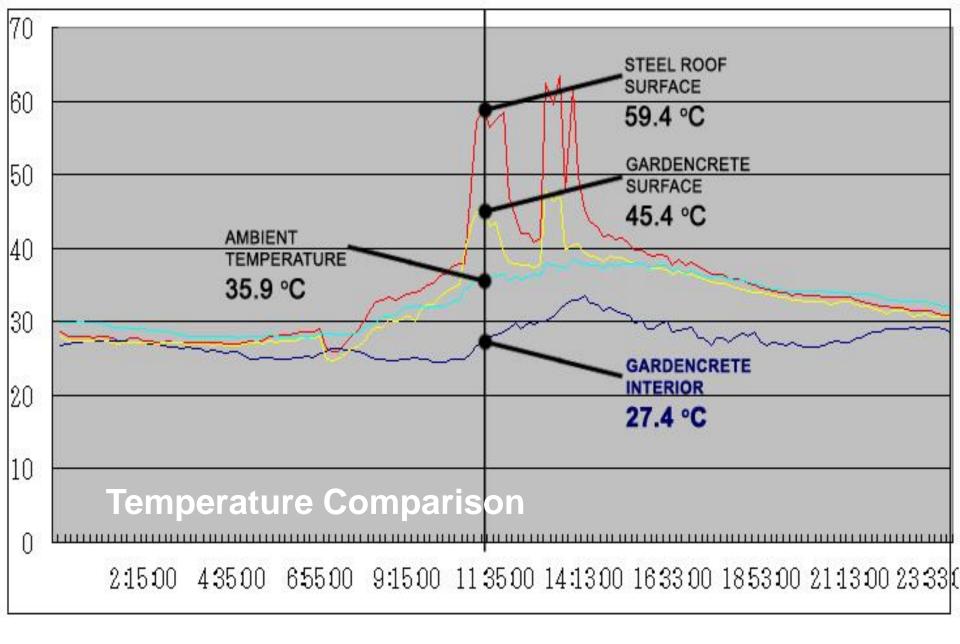
# 50 mm thick 5 min of sprinkler water in morning



Gardencrete





















CONDOMINIUM ROOF-TOP, ROPPONGI TOKYO, JAPAN



Gardencrete

#### **ROOF LAWN** PRIVATE RESIDENCE, KUGAYAMA TOKYO, JAPAN



Gardencrete



#### GARDEN LAWN NAPOLI PIZZERIA CANTINA, ZUSHI KANAGAWA, JAPAN



Gardencrete

### FRONT YARD COMMERCIAL PROPERTY, IKEBUKURO TOKYO, JAPAN



Gardencrete











# LAYING OF PROTECTIVE SHEET AND IRRIGATION

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



Gardencrete

# GARDENCRETE MIX

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



Gardencrete

# LAYING OF GARDENCRETE

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



Gardencrete

### GARDENCRETE LAYER COMPLETED

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



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# **GEO-FABRIC AND SAND BED COMPLETED**

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



Gardencrete

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# LAYING OF SEEDED MATS

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



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# INSTALLATION COMPLETED

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



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# **2 WEEKS AFTER COMPLETION**

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



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# **1 MONTH AFTER COMPLETION**

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



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# **1 YEAR AFTER COMPLETION**

YAMATAKE AZIL FACTORY, ISEHARA KANAGAWA, JAPAN



Gardencrete





- 1. Gardencrete is a stable, permeable and water retentive planting medium that is highly suitable for extensive green roofs
- 2. Gardencrete is an effective insulation layer and provides a buffer capacity for stormwater
- 3. Gardencrete has been successfully implemented in Japan



Gardencrete MISAWA Lto